

*DUPLICATE - SEE ATTACHED*

**Dart Aerospace Ltd.**

Date: Friday, 06/07/2007 11:16:17 AM  
User: Linda Lacelle

### Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : 206L/L/L3/L4 HIGH GEAR SKID
<b>Job Number</b> : 32498	
<b>Estimate Number</b> : 10525	
<b>P.O. Number</b> : <i>N/A</i>	<b>Part Number</b> : D206642411BL
<b>This Issue</b> : 06/07/2007 <b>S.O. No.</b> : <i>N/A</i>	<b>Drawing Number</b> : <i>N/A</i>
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : <i>N/A</i>
<b>First Issue</b> : 23/05/2007 <b>Type</b> : LANDING GEAR	<b>Drawing Revision</b> : <i>N/A</i>
<b>Previous Run</b> : 32497	<b>Material</b> : <i>N/A</i>
<b>Written By</b> : <i>[Signature]</i>	<b>Due Date</b> : 22/06/2007 <b>Qty:</b> 1 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : <i>[Signature]</i>	
<b>Comment</b> : Est Rev:K 05.10.11 Revised picklist per CHG004 KJ/CP/JLM	

#### Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	DC	DOCUMENT CONTROL
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**Comment:** DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D206-642-411 CHG004

*KS 07.06.04 ①*

2.0	32498A	206 L HIGH GEAR SKIDTUBE
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**Comment:** Sub-Component 206 L HIGH GEAR SKIDTUBE

D206-642-441 B *B332497A*

*P 7/7/20*

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Pick Packing Kit

4.0	D2652	Bushing
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**Comment:** Qty.: 24.0000 Each(s)/Unit Total: 24.0000 Each(s)

Pick: Packing Kit

Qty Part Number	Description	Batch
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<i>+1</i>	24 D2652	Bushing	<i>1532467</i>	<i>+</i>
	1 D206-642-441(REF)			

5.0	D2655UP	Ring-unpainted
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number	Description	Batch
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<i>[Signature]</i>	1 D2655	Tow Ring	<i>B331489</i>	<i>+</i>	<i>7/7/65</i>
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Date: Friday, 06/07/2007 11:16:18 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 206L/L/L3/L4 HIGH GEAR SKID

Job Number: 32498

Part Number: D206642411BL

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D2659

Lug Assembly



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

2 D2659 Lug Assembly

1532376 ✓

7.0

D2712

Set Screw



Comment: Qty.: 10.0000 Each(s)/Unit Total : 10.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

10 D2712

Set Screw

31927 ✓

8.0

D29321

206 Saddle Left side



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D2932-1

Saddle

32325 ✓

9.0

D29331

206 Saddle Left



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D2933-1

Saddle

32379 ✓

10.0

D2934

Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

2 D2934

Saddle Spacer

32628 ✓

11.0

D2935

Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

2 D2935

Saddle Spacer

322469 ✓

7/7/6 SB

Date: Friday, 06/07/2007 11:16:18 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 206L/L3/L4 HIGH GEAR SKID

Job Number: 32498

Part Number: D206642411BL

Job Number:



Seq. #:	Machine Or Operation:	Description :
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12.0	D29381UP	206 Saddle Left side-unpainted
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D2938-1

Saddle

32381

13.0	D29391UP	206 Saddle Left side-unpainted
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D2939-1

Saddle

32384

14.0	D2968043	Tow Ring
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D2968-043

Tow Ring

1532311

15.0	D2968043UP	Tow Ring-unpainted
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Tow Ring-unpainted

16.0	AN337A	Bolt
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

4 AN3-37A

Bolt

1102339

17.0	AN341A	Bolt
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Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

8 AN3-41A

Bolt

1103947

7/7/650

Date: Friday, 06/07/2007 11:16:18 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 206L/L3/L4 HIGH GEAR SKID

Job Number: 32498

Part Number: D206642411BL

Job Number:



Seq. #:	Machine Or Operation:	Description :
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18.0	AN45A	Bolt
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

+1 1 AN4-5A

Bolt

M100857 ✓

19.0	AN46A	Bolt
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Comment: Qty.: 12.0000 Each(s)/Unit Total : 12.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

+1 12 AN4-6A

Bolt

M103962 ✓

20.0	AN511A	Bolt
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Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

8 AN5-11A

Bolt

M104289 ✓

21.0	AN512A	Bolt
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

4 AN5-12A

Bolt

M103947 ✓

M104156

22.0	AN513A	Bolt
------	--------	------



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

4 AN5-13A

Bolt

M15928 ✓

Date: Friday, 06/07/2007 11:16:18 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 206L/L/L3/L4 HIGH GEAR SKID

Job Number: 32498

Part Number: D206642411BL

Job Number:



Seq. #:	Machine Or Operation:	Description :
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23.0	AN960JD10	Washer
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Comment: Qty.: 12.0000 Each(s)/Unit Total : 12.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

+2 12 AN960JD10

Washer

M104577 ✓

24.0	AN960JD1016	Washer
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Qty Part Number

Description Batch

1 AN960JD1016

Washer

M3519 ✓

25.0	AN960JD416	Washer
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Comment: Qty.: 25.0000 Each(s)/Unit Total : 25.0000 Each(s)

Qty Part Number

Description Batch

+2 25 AN960JD416

Washer

M103691 ✓

26.0	AN960JD516	Washer
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Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Qty Part Number

Description Batch

+1 8 AN960JD516

Washer

M103694 ✓

27.0	AN9704	Washer
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Qty Part Number

Description Batch

1 AN970-4

Washer

M103344 ✓

28.0	MS21042L3	Nut
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Comment: Qty.: 12.0000 Each(s)/Unit Total : 12.0000 Each(s)

Qty Part Number

Description Batch

+2 12 MS21042L3

Nut (or -3)

M103691 ✓

7/7/05

Date: Friday, 06/07/2007 11:16:18 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 206L/L/L3/L4 HIGH GEAR SKID

Job Number: 32498

Part Number: D206642411BL

Job Number:



Seq. #:

Machine Or Operation:

Description :

29.0

MS21042L4

Nut



Comment: Qty.: 13.0000 Each(s)/Unit Total : 13.0000 Each(s)

Qty Part Number

Description Batch

41 13 MS21042L4

Nut (or -4)

M102552 ✓

7/2/6 SP

30.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

6/27/07/23 (1) 6/27/04 (1)

31.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-642411

Location:

PPP Rev:

D

6/17/05 (1)

32.0

QC21

FINAL INSPECTION W/O RELEASE



Comment: FINAL INSPECTION W/O RELEASE

6/27/07/25 (1)

Job Completion



u 8/07/25







B 32497

BLB

Dart Aerospace Ltd.

Date: Wednesday, 04/07/2007 3:16:19 PM  
User: Linda Lacelle

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : 206L/L3/L4 HIGH GEAR SKID
<b>Job Number</b> : 32498	
<b>Estimate Number</b> : 10525	
<b>P.O. Number</b> :	
<b>This Issue</b> : 04/07/2007 <b>S.O. No.</b> :	<b>Part Number</b> : D206642411 BL
<b>Prsht Rev.</b> : NC	<b>Drawing Number</b> : N/A
<b>First Issue</b> : 23/05/2007 <b>Type</b> : LANDING GEAR	<b>Project Number</b> : N/A
<b>Previous Run</b> : 32497	<b>Drawing Revision</b> : N/A
<b>Written By</b> :	<b>Material</b> :
<b>Checked &amp; Approved By</b> :	<b>Due Date</b> : 22/06/2007 <b>Qty:</b> 1 <b>Um:</b> Each
<b>Comment</b> : Est Rev: 05.10.11 Revised picklist per CHG004 KJ/CP/JLM	
<b>Additional Product</b>	
Job Number: 	
<b>Seq. #:</b>	<b>Machine Or Operation:</b>
1.0	DC
Description : DOCUMENT CONTROL	
	
Comment: DOCUMENT CONTROL	
Photocopy bluefile and create labels per PPP D206-642-411 CHG004	
2.0	32498A
Description : 206 L HIGH GEAR SKIDTUBE	
	
Comment: Sub-Component 206 L HIGH GEAR SKIDTUBE	
D206-642-441 B	
3.0	PACKAGING 1
Description : PACKAGING RESOURCE #1	
	
Comment: PACKAGING RESOURCE #1	
Pick Packing Kit	
4.0	D2652
Description : Bushing	
	
Comment: Qty.: 24.0000 Each(s)/Unit Total : 24.0000 Each(s)	
Pick: Packing Kit	
Qty Part Number Description Batch	
x1 24 D2652 Bushing 1539467	
1 D206-642-441(REF)	
5.0	D2655
Description : Ring	
	
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)	
Pick: Packing Kit	
Qty Part Number Description Batch	
1 D2655 Tow Ring 1531489	

2

Cosse won't let me return items

to the shop

7/1/459

gross

Date: Wednesday, 04/07/2007 3:16:19 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 206L/L/L3/L4 HIGH GEAR SKID

Job Number: 32498

Part Number: D206642411

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D2659

Lug Assembly



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

2 D2659 Lug Assembly

1532376 X

7.0

D2712

Set Screw



Comment: Qty.: 10.0000 Each(s)/Unit Total: 10.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

+1 10 D2712

Set Screw

1531927 X

8.0

D29321

206 Saddle Left side



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D2932-1

Saddle

1532325 X

9.0

D29331

206 Saddle Left



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D2933-1

Saddle

1532379 X 1532379 X

10.0

D2934

Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

2 D2934

Saddle Spacer

1531929 X 1532628

11.0

D2935

Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

2 D2935

Saddle Spacer

1532469 X 7/7/4 59



Date: Wednesday, 04/07/2007 3:16:20 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 206L/L/L3/L4 HIGH GEAR SKID

Job Number: 32498

Part Number: D206642411

Job Number:



Seq. #:

Machine Or Operation:

Description :

12.0

D29381

206 Saddle Left side



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick: Packing Kit

~~1~~

Qty Part Number

Description Batch

1 D2938-1

Saddle

~~1332381~~ ✓

13.0

D29391

206 Saddle Left side



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick: Packing Kit

~~1~~

Qty Part Number

Description Batch

1 D2939-1

Saddle

~~1332384~~ ✓

14.0

D2968043

Tow Ring



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D2968-043

Tow Ring

~~1332381~~ 32311 ✓

15.0

AN337A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

4 AN3-37A

Bolt

~~1102339~~ ✓

16.0

AN341A

Bolt



Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

8 AN3-41A

Bolt

~~1103947~~ ✓

7/7/3/59

Date: Wednesday, 04/07/2007 3:16:20 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 206L/L/L3/L4 HIGH GEAR SKID

Job Number: 32498

Part Number: D206642411

Job Number:



Seq. #:

Machine Or Operation:

Description :

17.0

AN45A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 AN4-5A

Bolt

M100857 ✓

18.0

AN46A

Bolt



Comment: Qty.: 12.0000 Each(s)/Unit Total : 12.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

12 AN4-6A

Bolt

M103962 ✓

19.0

AN511A

Bolt



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

8 AN5-11A

Bolt

M104289 ✓

20.0

AN512A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

4 AN5-12A

Bolt

M103947 ✓

21.0

AN513A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 4 AN5-13A

Bolt

M15928 ✓

7/2/4 59

Date: Wednesday, 04/07/2007 3:16:20 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 206L/L/L3/L4 HIGH GEAR SKID

Job Number: 32498

Part Number: D206642411

Job Number:



Seq. #:

Machine Or Operation:

Description :

22.0

AN960JD10

Washer



Comment: Qty.: 12.0000 Each(s)/Unit Total: 12.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

*H2* 12 AN960JD10

Washer

*M104517*

23.0

AN960JD1016

Washer



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Qty Part Number

Description Batch

1 AN960JD1016

Washer

*M5519*

24.0

AN960JD416

Washer



Comment: Qty.: 25.0000 Each(s)/Unit Total: 25.0000 Each(s)

Qty Part Number

Description Batch

*H2* 25 AN960JD416

Washer

*M103691*

25.0

AN960JD516

Washer



Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s)

Qty Part Number

Description Batch

*H1* 8 AN960JD516

Washer

*M103694*

26.0

AN9704

Washer



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Qty Part Number

Description Batch

1 AN970-4

Washer

*M103344*

27.0

MS21042L3

Nut



Comment: Qty.: 12.0000 Each(s)/Unit Total: 12.0000 Each(s)

Qty Part Number

Description Batch

*H2* 12 MS21042L3

Nut (or -3)

*M103691*

*7/7/450*

Date: Wednesday, 04/07/2007 3:16:20 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 206L/L3/L4 HIGH GEAR SKID

Job Number: 32498

Part Number: D206642411

Job Number:



Seq. #:

Machine Or Operation:

Description :

28.0

MS21042L4

Nut



Comment: Qty.: 13.0000 Each(s)/Unit Total: 13.0000 Each(s)

Qty Part Number

Description Batch

13 MS21042L4

Nut (or -4)

M102552X

7/7/45

29.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

7/7/6

(1) 07/07/06

30.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-642-411

Location:

PPP Rev: 0

07/07/06

50

31.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 07-07-06